

Amendment No: 01 approved on 2011-11-28 to SLS 829:2009

SRI LANKA STANDARD SPECIFICATION FOR GALVANIZED STEEL PIPES AND SOCKETS

Clause 5.1.1

Add the following at the end of Clause 5.1.1

5.1.2 *Product analysis*

If so agreed between the purchaser and the manufacturer, the product analysis may be carried out. Maximum permissible variations in the case of product analysis over the maximum limits specified in **5.1.1** shall be as follows:

| Constituent | Per cent |
|--------------------|------------------|
| Carbon | 0.02 Max |
| Manganese | 0.04 Max |
| Phosphorous | 0.005 Max |
| Sulphur | 0.005 Max |

NOTE: *In case of welded tubes, product analysis shall not be applicable to rimming steel.*

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