

AMENDMENT NO. 1 APPROVED ON 1981-07-28.**SLS 378 : 1976 SPECIFICATION FOR PLYWOOD TEA CHESTS****Page 8****TABLE 1 - Components of tea chests 12 – batten type**

Delete Item 6 completely (together with relevant foot note) and insert the following in appropriate, columns

Parts	Location	Chest size	
		600 mm x 400 mm x 400 mm	600 mm x 400 mm x 400 mm
6 a) 25 mm nails*	Battens	3 per batten = 36	3 per batten = 36
	Corner metals	9 per edge = 72	9 per edge = 72
	Top and bottom metals	7 per side edge = 56	9 per 500mm edge and 7 per 400mm edge = 64
b) Tenterhooks	Top and bottom metals	5 per edge = 40	7 per 500mm edge and 5 per 400mm edge = 48
c) 30 mm nails*	Top and bottom metals	2 per side edge at corner = 16	2 per side edge at corner = 16

Also add the following foot notes.

* All wire nails shall be of shank diameter 2.00 mm (0.079 in)

** For nailing of battens to panels prior to assembly with metal strips (see assembly instruction in Appendix A).

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TABLE 3 - Components of tea chests 8 – batten type

Delete Item 5 (b) completely and insert the following in appropriate columns.

Parts	Location	Chest size	
		600 mm x 400 mm x 400 mm	600 mm x 400 mm x 400 mm
b) Rivets	Corner metals	10 per edge = 80	10 per edge = 80
c) 25 mm nails	Top and bottom metals	7 per side edge = 56	9 per 500 mm edge and 7 per 400 mm edge = 64
d) Tenterhooks	Top and bottom metals	5 per edge = 40	7 per 500mm edge & 7 per 400mm edge = 48
e) 30 mm nails*	Top and bottom metals	2 per side edge at corner = 16	2 per side edge at corner = 16
	Battens*	2 per battens = 16	2 per small batten and 3 per large batten = 20

Also add the following foot notes.

* For nailing of battens to panels prior to assembly with metal strips (see assembly instruction in Appendix B).

In the second foot note delete 'All nails shall be of diameter 2.03 mm (0.080 in, 14 SWG)' and substitute 'All nails shall be of shank diameter 2.00 mm (0.079 in)'.

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Delete '32 mm (1.3 in) Nails' and substitute '30 mm (1.2 in) Nails'.

Page 19 - Appendix A

In the second line of Note under A – 2, delete '32 mm (1.3 in) wire nails' and substitute '30 mm (1.2 in) wire nails'.

Page 20 - Appendix A

In the second line of last paragraph under A – 2, delete '32 mm (1.3 in) wire nails' and substitute '30 mm (1.2 in) wire nails'.

Page 22 - Appendix B

In the second line of last paragraph under B – 4 delete 'Two nails, 32 mm (1.3 in)' and substitute 'Two nails, 30 mm (1.2 in).