

Amendment No. 1 to SLS 1222: Part 1: 2001 approved on 2012-11-28.

Sri Lanka Standard Specification for Porcelain Tableware Part 1: Requirements

FOREWORD

Delete CS 102 and substitute SLS 102

2 REFERENCES

Delete CS 102 – Presentation of numerical values, and substitute with the following:

SLS 102 – Presentation of numerical values

3 TERMINOLOGY

Delete 3.7.2, 3.7.2.1 and 3.7.2.2

Add the following definition

3.7.2 hollow-ware : Ceramic ware having an internal depth greater than 25 mm, measured from the lowest point to the horizontal plane passing through the point of overflow. Hollow-ware is subdivided into four categories based on volume:

- small : hollow-ware with a capacity < 1.1 litres;
- large : hollow-ware with a capacity \geq 1.1 litres;
- Storage : hollow-ware with a capacity of \geq 3 litres ;
- cups and mugs : small ceramic hollow-ware commonly used for consumption of beverages, e.g., coffee or tea at elevated temperature.

NOTE Cups and mugs are vessels of approximately 240 ml capacity with a handle. Cups typically have curved sides whereas mugs have cylindrical sides.

5 REQUIREMENTS

Clause 5.5.1

Delete the existing clause and substitute the following:

5.5.1 Permissible limits

The Permissible limit of lead and cadmium shall be in accordance with Table 2 when tested by the method prescribed in SLS ISO 6486-1.

Delete the existing TABLE 2 with title and substitute with the following table:

Table 2 - Permissible limits for Lead-release and Cadmium-release

Type of Tableware	Permissible limit Criterion	Unit of measure	Lead limit	Cadmium limit
Flatware	mean \leq limit	mg/dm ²	0.8	0.07
Small Hollow-ware	all specimens \leq limit	mg/l	2	0.5
Large Hollow-ware	all specimens \leq limit	mg/l	1	0.25
Storage Hollow-ware	all specimens \leq limit	mg/l	0.5	0.25
Cups and Mugs	all specimens \leq limit	mg/l	0.5	0.25

APPENDIX A

Delete the existing TABLE 3 and substitute with the following table:

Table 3-Scale of sampling

No of items in the lot (1)	No of items to be selected (2)	Size of the sub sample (3)
Up to 1200	32	5
1201 - 10000	50	5
10001 - 35000	80	5