

**AMENDMENT NO. 1 APPROVED ON 87-03-02****SLS 229 : 1973 SPECIFICATION FOR SANITARY APPLICANCES  
(VITREOUS CHINA)****Page 10****Clause 4 MINIMUM THICKNESS**

In 4.1 delete the existing text and substitute the following :

The thickness at any place in an appliance shall be not less than 8 mm (0.3 in.) where the casting is solid and not less than 5 mm (0.2 in.) where the casting is hollow.

**Page 14****Clause 15.2 CRAZING**

Delete the existing text and substitute the following :

**15.2.1 Test pieces**

The test sample consists of three pieces broken from widely separated parts of the article, each piece having a total surface area of approximately 25,000 mm<sup>2</sup>. At least on major surface shall be unglazed and freshly broken.

The test pieces are briefly immersed in methylene blue dye solution to reveal any cracks in the glaze or body. Whenever possible crack-free test pieces should be used for the crazing test. If a sufficient number of such test pieces are not available, any cracks revealed by dye immersion are marked prior to steam treatment.

**15.2.2 Test procedure**

Place the test pieces thus obtained for 10 hours in a vessel in which saturated steam is maintained at a pressure between 0.33 MPa and 0.35 MPa.

Allow the pieces to cool to room temperature and afterwards soak them for 12 hours in a dye solution. Then examine the pieces for crazes.

**NOTE** - The period of 10 hours may be continuous or, for convenience, split into two periods, each of 5 hours.

**Page 16 - TABLE 4 CHEMICAL SOLUTIONS FOR CHEMICAL  
RESISTANCE TEST**

Add the following to Note 1.

A suitable solution is commercially obtainable under the trade names 'Lissapol N' and 'Synperonic MP 8'. A solution which contains a minimum of 0.15% (m/v) should be used for this test.